

CNC, Machine Set up and Programming / Operator – 2nd & 3rd Shift

Responsibilities:

- Maintains safe operations by adhering to safety procedures and regulations; Maintains equipment by completing preventative maintenance requirements; follows manufacturer's instructions; trouble shooting malfunctions; calling for repairs;
- Ability to write and modify existing CNC programming. A basic understanding of G-Code and the ability to adapt and troubleshoot programming.
- **Candidates must be able to read blueprints, make set-ups, work to close tolerances.**
- Set-up machines by installing tools, attachments, collets, bushings, stops, indicating vices, guards; Verifies settings by measuring positions, first-run part, and sample work pieces; adhering to internal and customer standards;
- Maintains specifications by observing drilling, and cutting, including facing, and thread chasing operations and machining surfaces; taking measurements; detecting malfunctions; troubleshooting processes; adjusting and reprogramming controls; replacing worn tools; adhering to quality assurance procedures and processes;
- Maintains continuity among work shifts by documenting and communicating actions, irregularities, and continuing needs; Performs quality checks as prescribed and reports issues to their supervisor; Complete relevant check lists, documentation accurately and timely and per instruction; Perform operator maintenance and/or 5S housekeeping per established schedules; Other duties as assigned

Preferred Qualifications: Some formal education in programming / CNC operations, advanced math skills. Ability to create and/or edit programs on CNC machinery; 1-3 years' experience working in a manufacturing environment; Good attendance; Strong understanding of computer skills and ability to quickly adapt to various software;; Ability to work in a team and independently; Strong attention to detail and ability to follow instruction and written processes