

Heavy Press – 2nd & 3rd Shift

Responsibilities:

- Set-up and operation of small tonnage presses (typically 350 tons or less)
- Install specified dies in press using gauges and hand tools
- Aligns dies in press according to specifications using feelers, shims, templates, bolts, clamps and wrenches
- Assists in tool room with inspection of die (when required) upon completion of job
- Inserts blanks manually into press and performs either hot or cold form operations
- Responsible for accounting for steel usage (as required) and accurately record piecework formed
- Perform manual mill operations, ensuring beveled edge meets with customer specifications
- Capable of adjusting temperatures on Fuse/Anneal ovens and operating to check sheet requirements
- Capable of operating shot and grit blast machines, knowing which medium is used for each operation
- Understanding what parts need to be oiled and proper finish prior to leaving cell
- Check quality of product machined and notify supervisor of process issues
- Package customers' parts
- Maintains safe operations by adhering to safety procedures and regulations.
- Perform operator maintenance and/or 5S housekeeping per established schedules
- Other duties as assigned

Qualifications: 1-3 years' solid work experience; good attendance; ability to use basic math to analyze information and measuring equipment; ability to work safety and efficiently; ability to work in a team and independently; strong attention to detail and ability to follow instruction and written processes

Preferred Skills: 1-3 years' solid work experience working in a manufacturing environment; basic computer skills; knowledge of reading blueprints and measuring devices.